

8 7 6 5 4 3 2 1

D

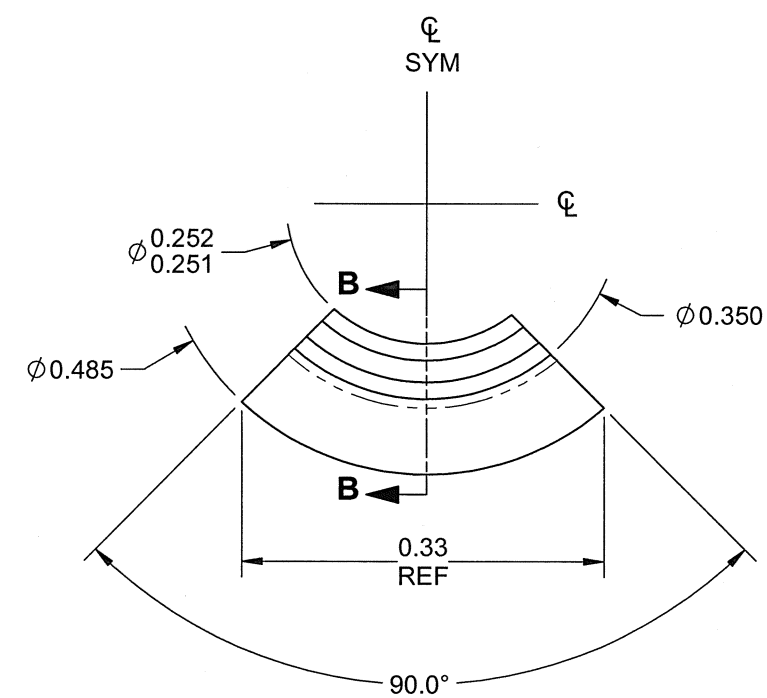
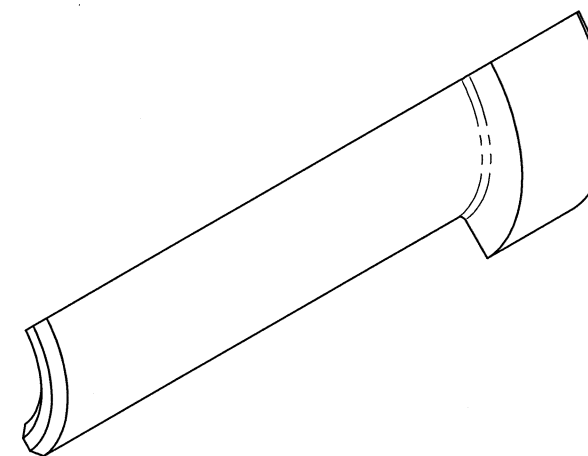
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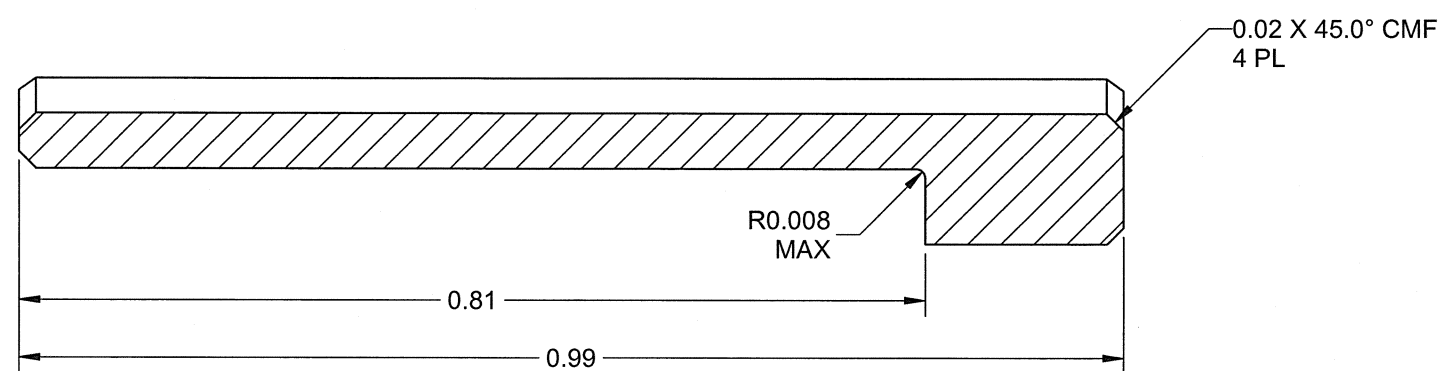
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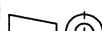
RBW6405G08832-3G-03 KEEPERS

8



SECTION B-B

- NOTES:
- 1) MATERIAL: 4140 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A
 - 8) DIMENSIONS MUST BE MET AFTER PLATING

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. E SHEET 3 OF 5					
DRAWN	VM								
CHECKED	KPT	TOOL PART # RBW6405G08832-3G		TITLE TAIL ROTOR BUSHING INSTALL TOOL					
MFG. APPR.	JFC								
APPROVED		DATE 2019-08-20		SCALE NTS					
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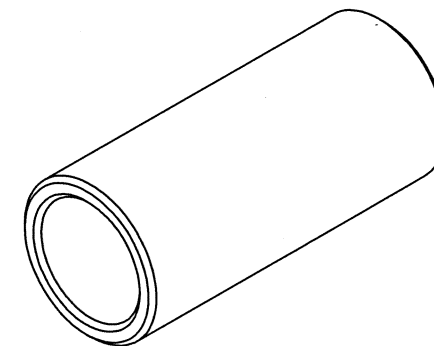
5

4

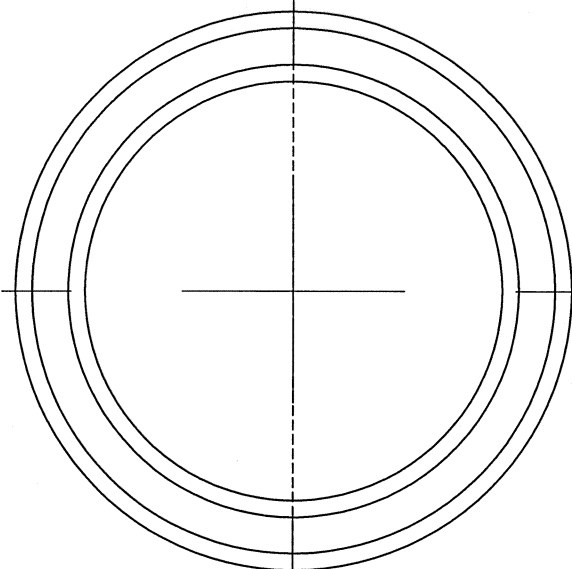
3

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 \varnothing
SYM

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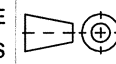
 $\varnothing 0.500^{+0.000}_{-0.005}$ $\varnothing 0.375$
 \varnothing
SYM

1.12

SECTION C-C0.02 X 45.0° CMF
4 PL**RBW6405G08832-3G-05 LOCK TUBE**

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. E
MFG. APPR.	JFC	RBW6405G08832-3G	SHEET 4 OF 5
APPROVED		TITLE	SCALE
		TAIL ROTOR BUSHING INSTALL TOOL	NTS 
DATE	2019-08-20	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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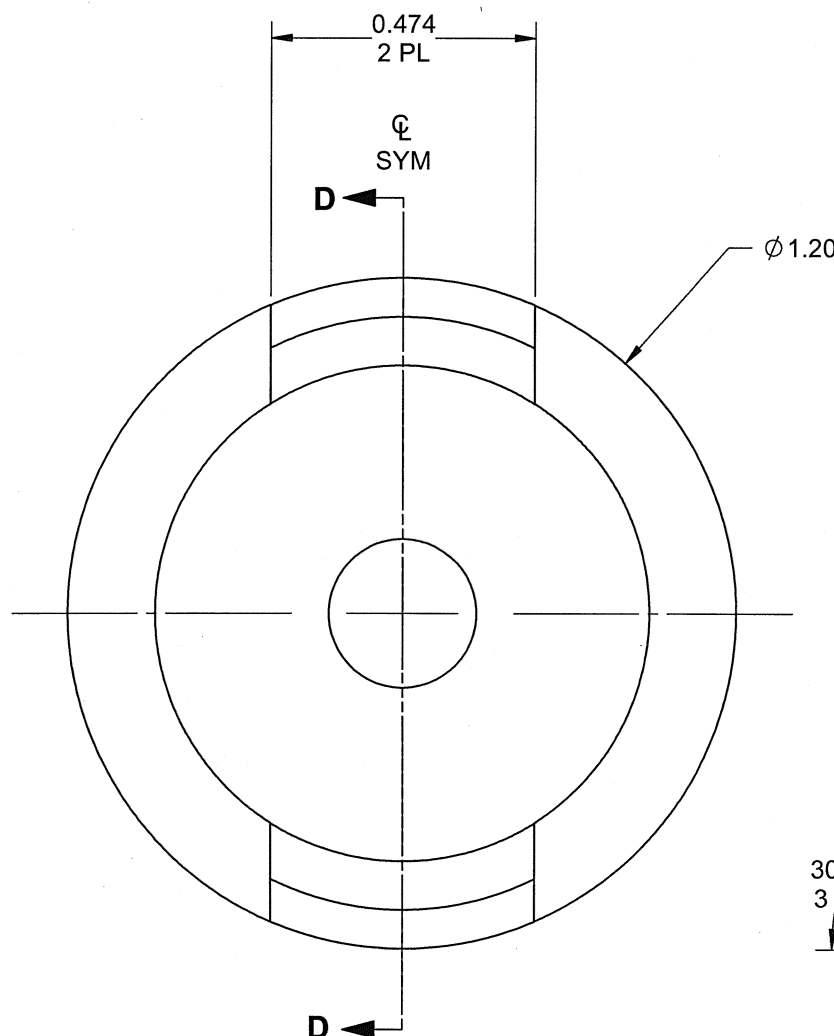
8 7 6 5 4 3 2 1

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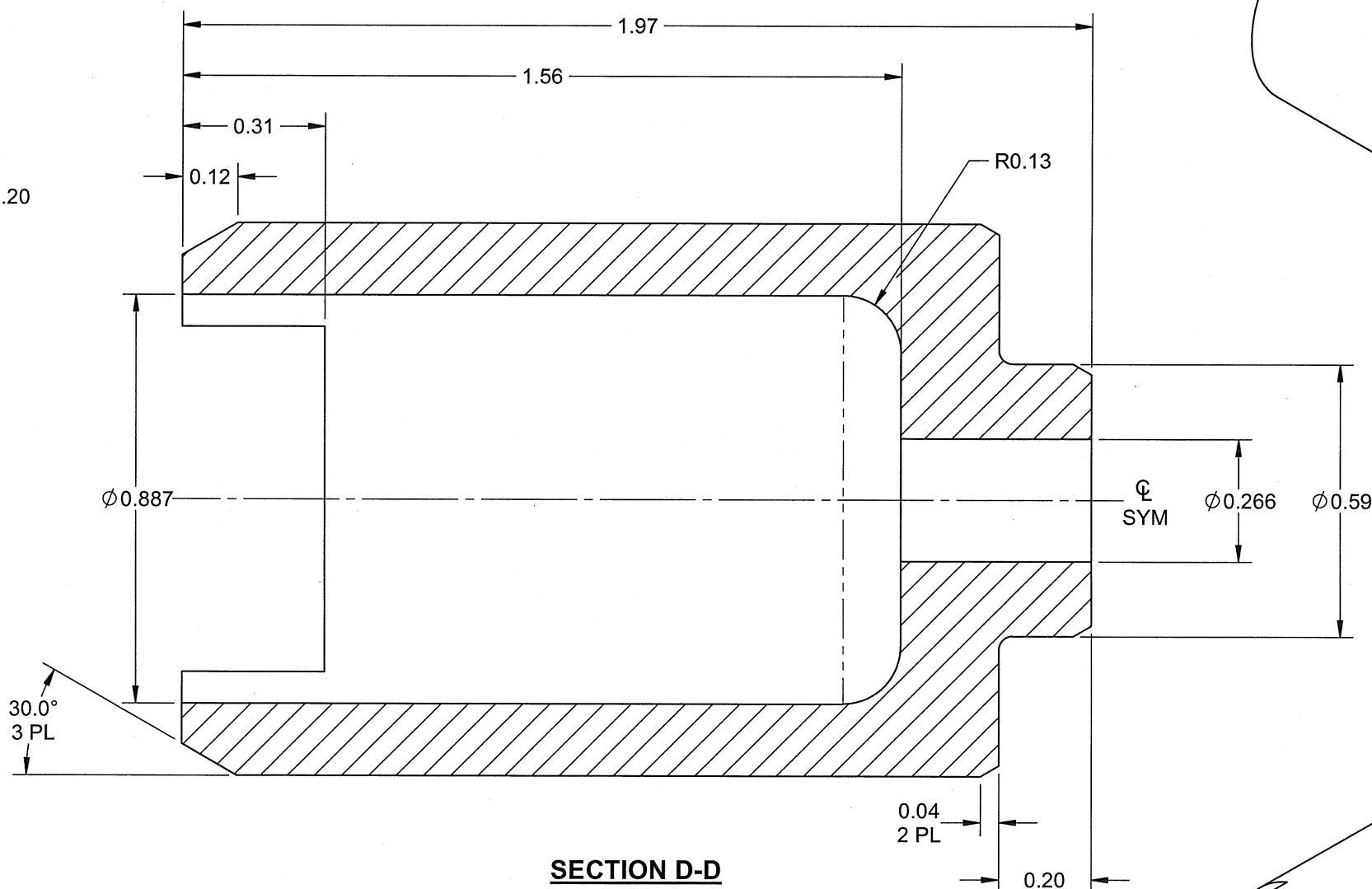
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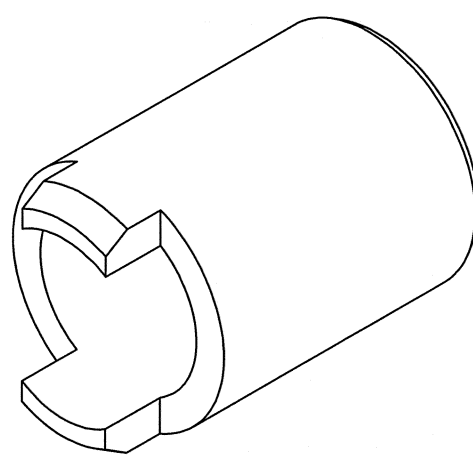
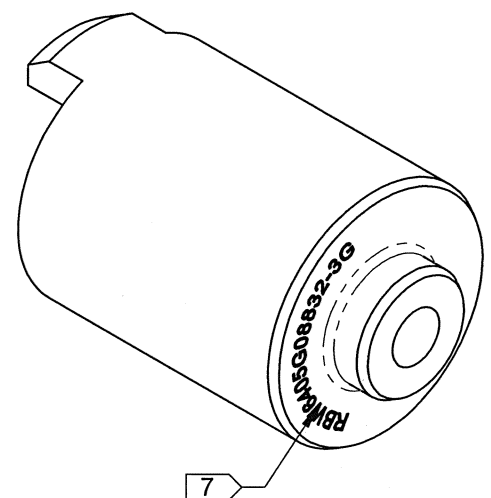
A



RBW6405G08832-3G-07 RECEIVER



SECTION D-D



- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6405G08832-3G", AS SHOWN

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. E
MFG. APPR.	JFC	RBW6405G08832-3G	SHEET 5 OF 5
APPROVED		TITLE	SCALE
		TAIL ROTOR BUSHING INSTALL TOOL	NTS
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